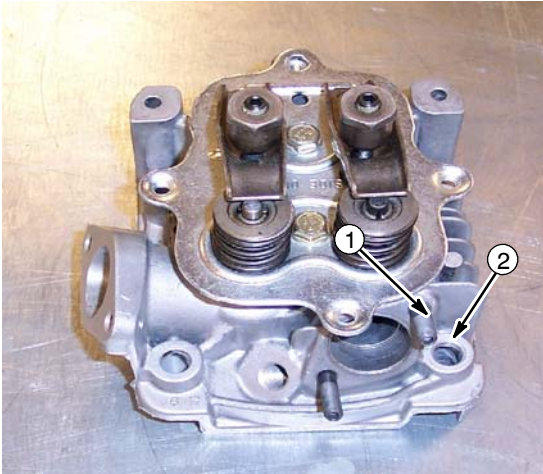


## Heat Disperser Installation Instructions

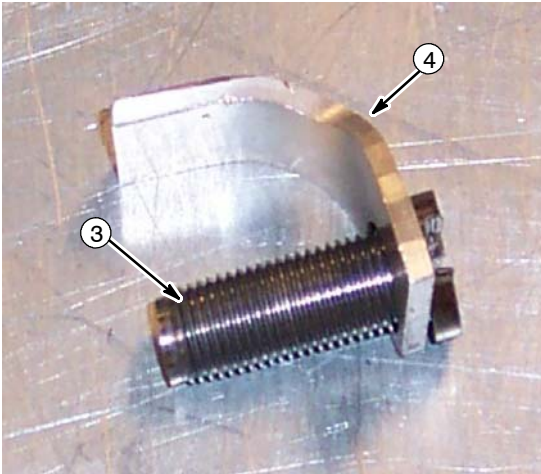
Remove cylinder head from engine.

1. Remove right exhaust stud (1) as shown, Fig.1.
2. Drill head bolt hole shown completely through , (2) with 25/64" drill.
3. Tap hole (2) completely through with 7/16-20 UNF tap.



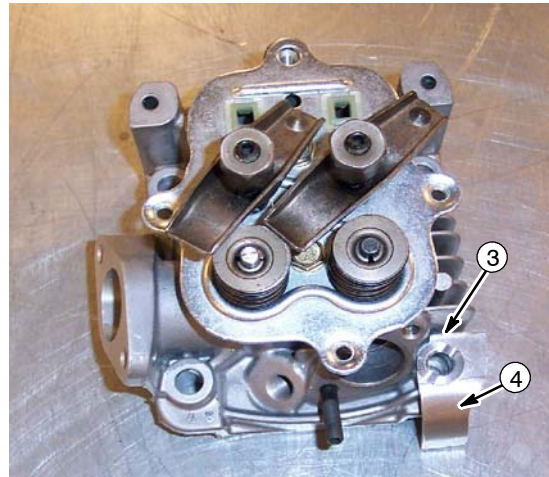
**Fig. 1**

4. Apply a small amount of part no. 93963 valve guide lubricant to threads of adapter (3) and assemble to heat disperser tab (4) as shown, Fig. 2.



**Fig. 2**

5. Thread adapter with heat disperser tab into tapped hole in cylinder head. Tab (4) must be in position shown, Fig.3.
6. Torque adapter to 250 in. lbs.
7. Loosen adapter slightly, then re-torque to 200 in. lbs.
8. Reinstall exhaust stud.



**Fig. 3**